

#40998010 - SPINNAKER HARDWARE KIT.

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H-16 #20999000
H-18 #60999000
H-20 #40999000
H-21SE #30999000

PACKAGE CONTENTS:

- * 2 piece pole
- * Pole assembly rivets and halyard hardware
- * Lines, halyard/tack etc
- * Spinnaker sheeting line and hardware

TOOLS REQUIRED:

- * Drill motor
- * 3/16 bit
- * 15/64 bit
- * 9/64 bit
- * Rivet gun

INSTRUCTIONS:

PARTS ASSEMBLY:

- 1) Rivet pole halves together, both bullet blocks (on ends) UP, using 6-4 rivets provided.

H-16:

- 2) Position x-bar/pole attachment fitting (lower gudgeon) on front of mast step. Place with pin hole horizontal and aligned with lower edge of step. Drill one side with 3/16 bit and rivet in place with two 6-10 rivets. Tap down opposite side with hammer, flush, then drill and rivet.



H-18:

- 2) Position x-bar/pole attachment fitting (H-18 gosseneck) at center of front x-bar. Drill with 3/16 bit and rivet with four 6-6 rivets.



H-20 / H-21SE:

- 2) Position x-bar/pole attachment fitting (lower gudgeon) on front of mast step. Place at center of x-bar with pin hole vertical and 2" below mast step nut. Drill top side with 3/16 bit and rivet in place with two 6-6 rivets. Tap down opposite side with hammer, flush, then drill and rivet.



- 3) Support pole at bridges with 3' shock cord as shown.

- 4) Pin pole end to x-bar fitting.



- 5) Attach pole bridges with shackles. Tension shock cord to support pole.

